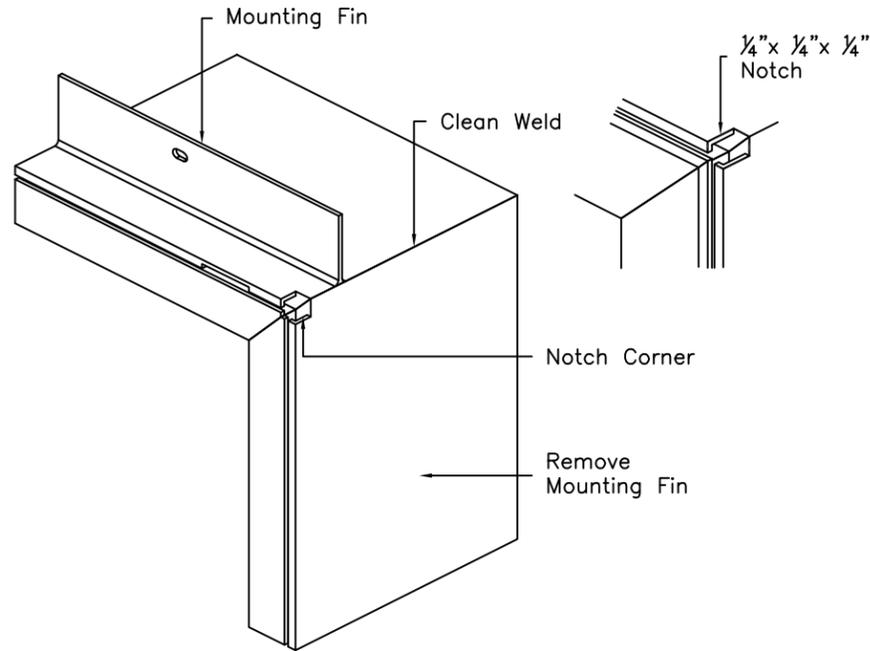
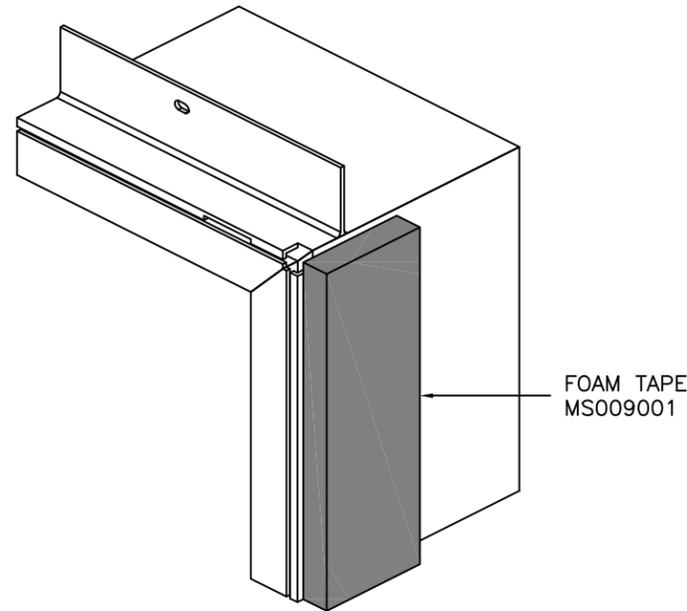


### Step 1



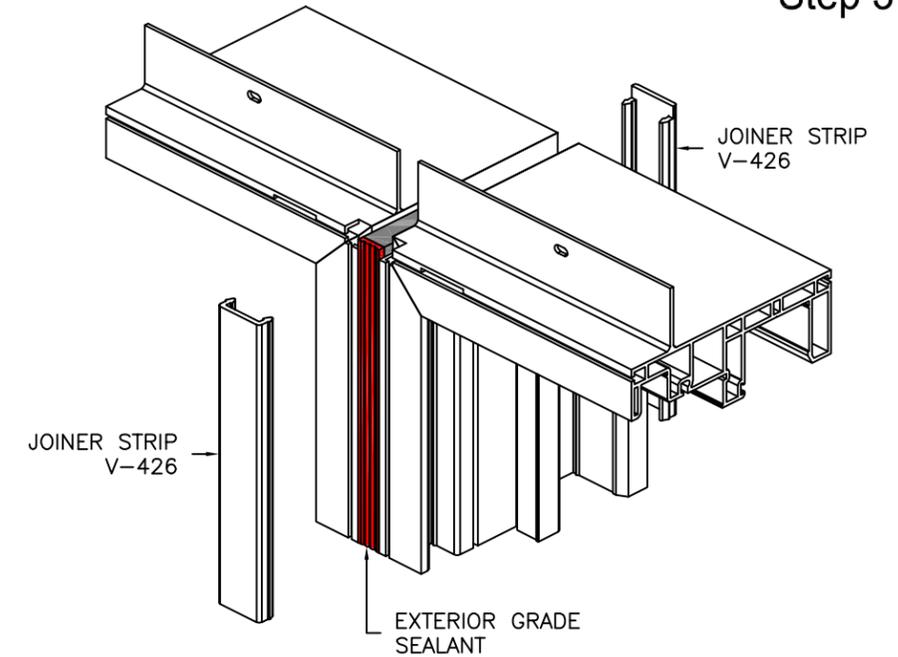
Remove mounting fin and J-Channel (where applicable) from the jamb(s) of the units to be mull together. Notch the exterior accessory groove, as shown, to allow for the drip-cap return. Make sure all welds are cleaned flush with the frame.

### Step 2



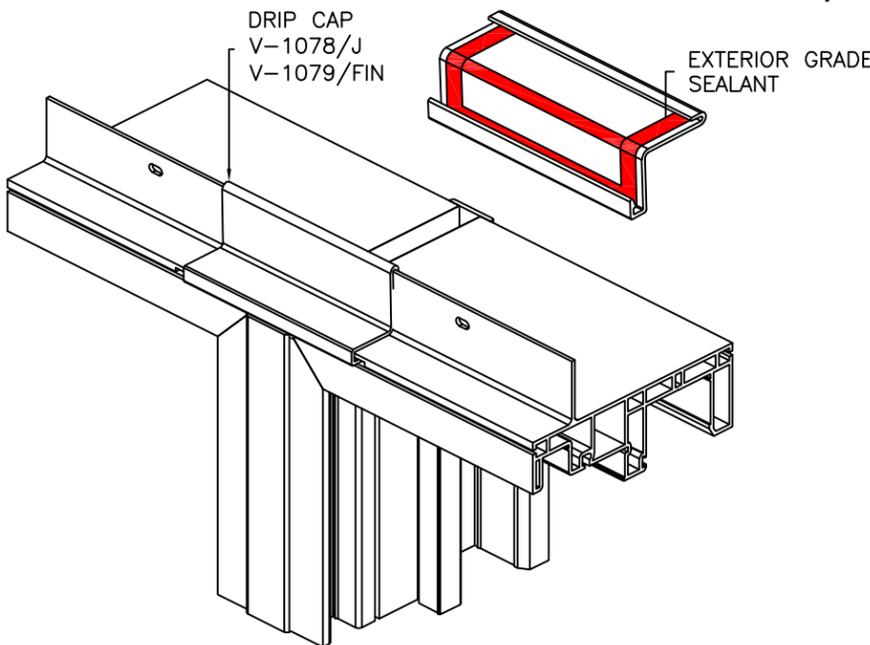
Apply a continuous piece of foam tape to the jamb of one of the units. The tape should be located to the exterior edge of the mainframe, and  $\frac{1}{8}$ " shorter than the jamb height to allow sealant to be applied between the units.

### Step 3



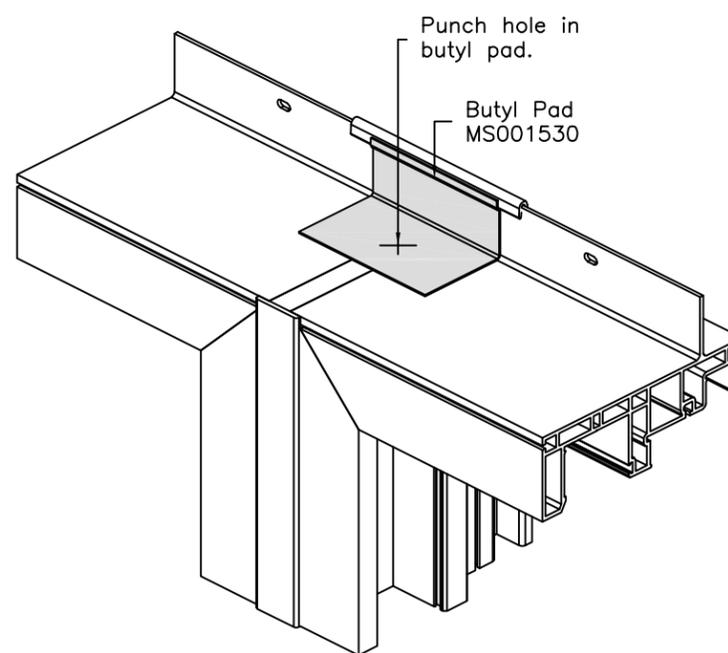
Align the frames, and slide together, compressing the foam tape between the units. Apply a bead of exterior grade sealant the full length of the foam tape, to the exterior of the unit. Trim the exterior joiner strip to fit between the accessory grooves, to allow for the drip cap return, and apply the exterior joiner strip. Flip unit over and apply the interior joiner strip.

### Step 4



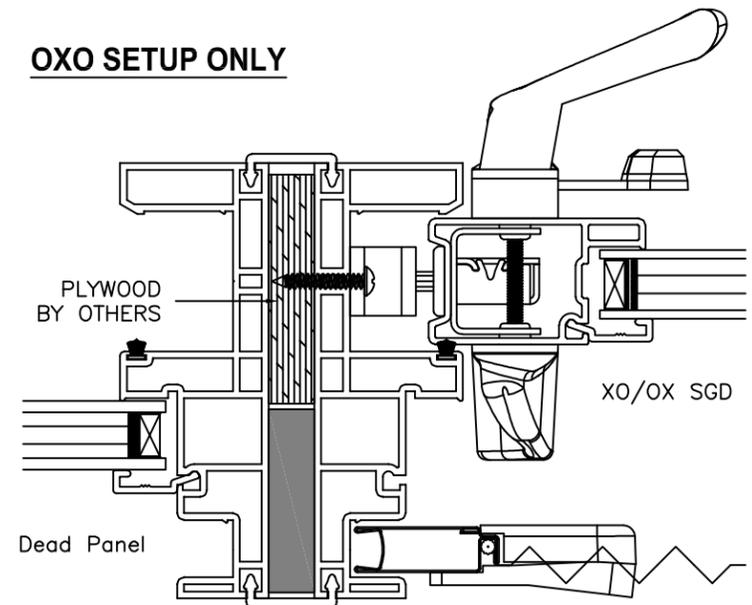
Apply exterior grade sealant to the drip-cap pieces, as shown, and apply them to the unit by sliding over the mounting fin and snapping in to the exterior accessory groove, at both the head and sill of the unit.  
NOTE: Use a 4" drip-cap piece at the head of the unit and a 2" piece at the sill end. The 2" piece needs to be used at the sill end to avoid blocking the sill weeps.

### Step 5



Apply 3"x3" butyl pad to backside of mounting fin, at both the head and sill, as shown. Punch a hole in the butyl pad, large enough for a caulk tip to be inserted, at the base of the mounting fin. Pointing the tip towards the exterior of the unit, fill the void between the units, on top of the foam tape.

### Step 6



OXO setups are required to have a piece of plywood (measuring  $\frac{1}{2}$ "x2  $\frac{1}{2}$ "x12"), inserted between the XO SGD and dead panel, in the proximity of the keeper screw to provide additional support between the mainframe jambs. The center of the wood is located 40" up from the mainframe sill on all heights (6/8, 6/10 & 8/0).